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Industry standard spa interior has been enhanced with lightweight, high-strength fibers for amazing durability and comfort.



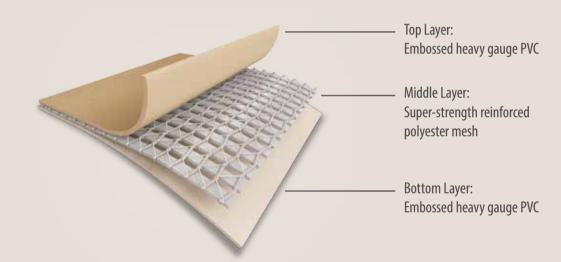
## PureSpa<sup>™</sup> with Fiber-Tech<sup>™</sup> Technology

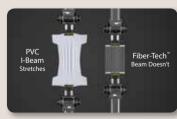
DESIGNED FOR COMFORT. ENGINEERED FOR DURABILITY.

Introducing Fiber-Tech<sup>™</sup> Technology, designed to offer superior structural stability while maintaining a comfortable surface for a luxurious and refreshing spa experience.

## **DURABLE EXTERIOR**

Puncture-resistant 3-ply laminated material





U.S. Patent No. 8,562,773

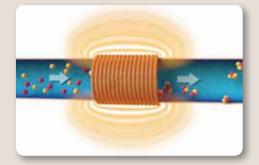


Fiber-Tech™ Technology provides the ultimate comfort and support.

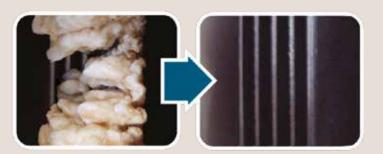
#### HARD WATER TREATMENT SYSTEM

Built-in Hard Water Treatment System makes water gentler on skin, clothes and the entire spa system.

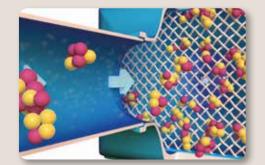




The system generates an electro-magnetic field that agitates calcium and other minerals in the water, causing them to create suspended crystals.



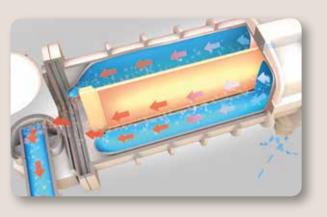
Hard water build up limits water flow and reduces the life of your spa.



The suspended crystals of hard water elements are retained in the filter cartridge leaving soft water in the spa.

## POWERFUL AND

## SAFE HEATING SYSTEM





The Positive Temperature Coefficient (PTC) heater is designed to maximize heat transfer to the water, while ensuring the highest level of safety, performance and longevity.

Technology | 03







Available in 4 and 6 person sizes

Simple Control



Easy-to-use control panel

Easy Portability and Storage



Grab handles for comfort and ease of transport



Carry bag for easy storage and transport



Spa Cover with locking buckles to prevent unauthorized access

## Minimum Heat Loss



Spa Cover to minimize heat loss



Ground Cloth to protect bottom surface and minimize heat loss

## Easy Maintenance



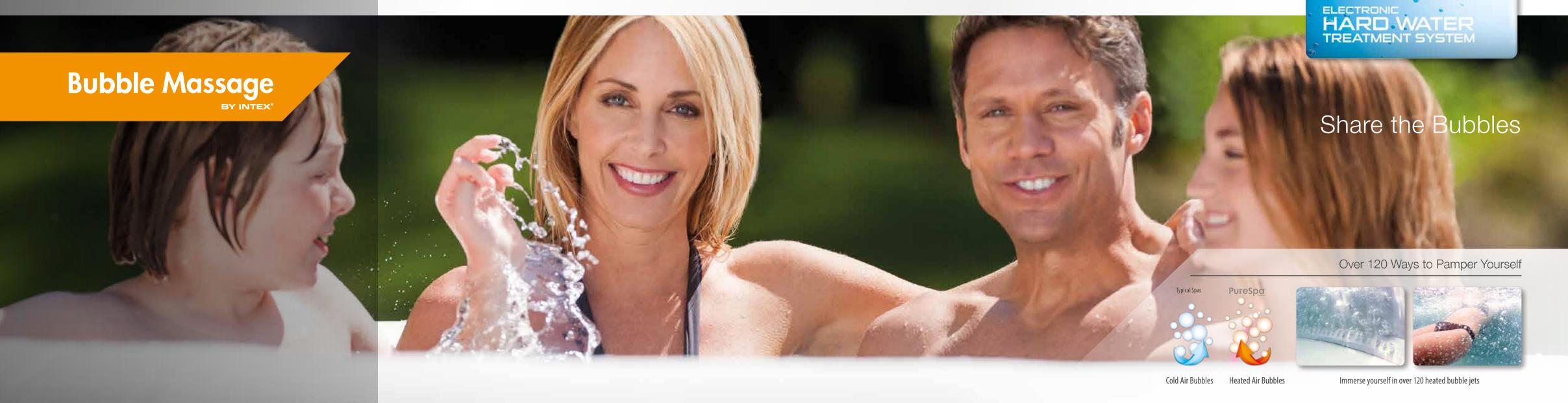
Floating Chemical Dispenser for easy maintenance Replaceable filter cartridge (Excluding Jet & Bubble Deluxe model)



04 | Standard Features

## Purespintex®

There's nothing like a soothing, warm soak surrounded by thousands of therapeutic bubbles after a long day. Incorporating over 120 heated bubble jets with Intex's unique patented Fiber-Tech™ Technology, PureSpa™ Bubble Massage is like no other inflatable spa in the world today.



INTEX

## Bubble Massage

BY INTEX



## Pure Performance

PureSpa<sup>™</sup> provides relaxation at the touch of a button. The easy-to-use control panel activates the high performance bubble jets surrounding the interior of the spa for a refreshing massage. The heating system adjusts to fit your personal temperature preference, allowing a stress-free spa experience. PureSpa<sup>™</sup> provides simple maintenance with easy-to-replace filter cartridges for lasting enjoyment for up to 6 people.







Sahara Tan Round Available in 4 and 6 person sizes

## Specifications

ltem#	28403E	28404GN/EX	28407E	28408GN/EX
Seating Capacity	4	4	6	6
Water Capacity	210 gal	795L	290 gal	1,098L
Shape	Round	Round	Round	Round
Inner/Outer Size	-77" (1.96m)-I	-77" (1.96m)-I	65"(1.65m) →	65"(1.65m) →
Height	28"	71cm	28"	71cm
Material	Laminate PVC	Laminate PVC	Laminate PVC	Laminate PVC
Shipping Weight	104.2 lb	47.8 kg	112.9 lb	51.6 kg
Bubble Air Blower	1.1 hp/110-120V	800W/220-240V	1.1 hp/110-120V	800W/220-240V
Heater	1,300W/110-120V	2,200W/220-240V	1,300W/110-120V	2,200W/220-240V
Flow Rate	460 gal/hr	1,741 L/hr	460 gal/hr	1,741 L/hr
Temperature Range	68° ~ 104°F	20° ~ 40°C	68° ~ 104°F	20° ~ 40°C
Temperature Rise	2°~ 3°F/hr	1.5° ~ 2.5°C/hr	1°~ 2°F/hr	1° ~ 2°C/hr
Bubble Jets	120	120	140	140
Hard Water System	10 W	10 W	10 W	10 W

**#28403E/28407E:** English/Spanish (110-120V) | **#28404GN/28408GN:** 12 Languages (220-240V) | **#28404EX/28408EX:** English/French/Spanish/Italian (220-240V)

# ELECTRONIC HARD WATER TREATMENT SYSTEM

## Over 120 Ways to Pamper Yourself



User-friendly interface



Over 120 soothing bubble jets for relaxation

08 | Bubble Massage | 09

## Jet & Bubble Deluxe



## **HYDRO AERATION TECHNOLOGY**

Intex is proud to bring you a new level of relaxation and water purity, by bringing revolutionary water aeration techniques into your backyard portable hot tub.



## IMPROVED WATER CIRCULATION

Hydro Aeration Technology™ enhances filtration efficiency. Fine particles clump together and settle to the bottom of the spa during the aeration process, making it easier to remove and filter particles through the filtration system. Improved filtration and circulation create a cleaner, healthier, and more refreshing spa experience.



## INCREASED NEGATIVE IONS AT WATER SUFACE

The aeration process increases negative ion concentration by infusing spa water with air. Increased negative ions have been proven to improve the air freshness around the spa as it removes air pollutants and neutralizes free radicals that affect air quality.



ENHANCED POWERFUL AND SOOTHING BUBBLE JETS

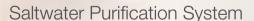
By mixing air with water, the total volume of bubbles is increased to give you a more vigorous and soothing massage

Purespara

The PureSpa<sup>™</sup> Jet & Bubble Deluxe Spa combines all the perks of a high-performance jet massager and a bubble massage spa into one. This addition to the PureSpa<sup>™</sup> series unites a top-of-the-line saltwater sanitation system with a unique hard water treatment system to provide an unparalleled spa experience.



The Ultimate Spa Experience
Reward Yourself With the Best





The saltwater system utilizes an electrolytic cell to split salt molecules into natural chlorine, providing sanitized water without adding concentrated chlorine or harsh chemicals.



Cold Air Bubbles



Heated Air Bubbles



High-powered adjustable water pressure massage jets for relaxation

INTEX





Jet & Bubble Deluxe | 11



## Pure Performance

Experience the luxury of over 120 soothing bubble jets and high-performing massage jets while you relax. The combination of the state-of-the-art hard water treatment system and the advanced saltwater sanitation system creates an all-inclusive, premium spa experience.



Includes 2 spa headrests



Includes extra 2 filter cartridges



\*Patent Pending



## Specifications

ltem#	28453E	28454GN/EX	28455E	28456/EX
Seating Capacity	4	4	6	6
Water Capacity	210 gal	795L	290 gal	1,098L
Shape	Octagon*	Octagon*	Octagon*	Octagon*
Inner/Outer Size	(-59" (1.50m) -)  -79" (2.01m) -	(-59" (1.50m) -1	- 66" (1.68m) - 	- 66" (1.68m) -   
Height	28"	71cm	28"	71cm
Material	Laminate PVC	Laminate PVC	Laminate PVC	Laminate PVC
Shipping Weight	156.0 lb	70.8 kg	170.3 lb	77.0 kg
Bubble Air Blower	1.1 hp/110-120V	800W/220-240V	1.1 hp/110-120V	800W/220-240V
Jet Pump	0.9 hp/110-120V	650W/220-240V	0.95 hp/110-120V	700W/220-240V
Heater	1,300W/110-120V	2,200W/220-240V	1,300W/110-120V	2,200W/220-240V
Flow Rate	460 gal/hr	1,741 L/hr	460 gal/hr	1,741 L/hr
Temperature Range	68° ~ 104°F	20° ∼ 40°C	68° ~ 104°F	20° ∼ 40°C
Temperature Rise	2°~ 3°F/hr	1.5° ~ 2.5°C/hr	1°∼ 2°F/hr	1° ~ 2°C/hr
Jet Nozzles	4	4	6	6
Bubble Jets	120	120	140	140
Jet Pressure	7 ~ 10 psi	0.48 ~ 0.69 bar	7 ~ 10 psi	0.48 ~ 0.69 bar
Hard Water System	10 W	10 W	10 W	10 W
Saltwater System	20 W	20 W	20 W	20 W

**#28453E/28455E:** English/Spanish (110-120V) | **#28454GN/28456:** 12 Languages (220-240V) | **#28454EX/28456EX:** English/French/Spanish/Italian (220-240V)

Where Pure Luxury Meets Pure Technology



User-friendly interface



The unbeatable combination of powerful, adjustable massage jets and over 120 heated bubble jets





Available in 4 and 6 person sizes

Onyx Black Octagon\*

## Accessories

Introducing our line of high quality PureSpa<sup>™</sup> accessories that are versatile and convenient for a more enjoyable spa experience.

#### #28507/E Inflatable Bench for 28403/28404/28407/28408

· Fits 4 person and 6 person models

Dimensions: 76" L x 27" W x 13½" H (1.93m x 69cm x 34cm) 3 ea, 33.5 lb (15.2 kg)



#### #28510/E Inflatable Bench for 28453/28454/28455/28456

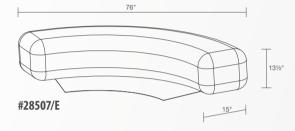
· Fits 4 person and 6 person models

Dimensions: 83" L x 26" W x 13½" H (2.11m x 66cm x 34cm) 2 ea, 24.8 lb (11.3 kg)

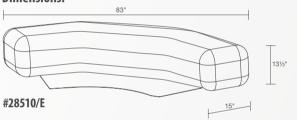


- The PureSpa<sup>™</sup> Inflatable Bench is the perfect place to lounge and relax when sitting by the spa
- · Made with the same color scheme and a contoured shape to fit around the spa
- Removable for convenience
- · Attaches and locks into place
- · Made with laminated material

#### **Dimensions:**











## Spa Headrest #28501/E



- The convenient Spa Headrest allows you to comfortably rest your head while relaxing in the soothing spa
- · Designed to be placed on top of the spa wall
- Weighted down (when filled with water) to secure the headrest
- Removable for convenience
- Dimensions: 15%" L x 11¾" W x 9" H (39cm x 30cm x 23cm) 12 ea, 9.1 lb (4.2 kg)

## Spa Cup Holder #28500/E



- The PureSpa™ Cup Holder with refreshment tray is designed to securely attach to the spa wall
- · Keeps beverages and snacks close by while you relax
- Removable for convenience
- Holds 2 standard size beverage containers
- Dimensions: 101/4" L x 85/8" W x 7" H (26cm x 22cm x 18cm) 8 ea, 10.2 lb (4.6 kg)

#### Spa Seat #28502/E



- The PureSpa<sup>™</sup> Seat allows you to sit comfortably in the spa, raising a person's height with two different height options: 3" (7.5cm) or 7%" (15cm)
- Removable for convenience
- Slip resistant
- Dimensions: 18½" L x 14" W x 85%" H (47cm x 36cm x 22cm) 2 ea, 20.2 lb (9.2 kg)

### 5" Floating Dispenser #29042/E



- Holds up to 1" (2.5cm) chlorine tablets
- Adjustable control ring to control the release of chemical
- Suitable for Intex pools up to 12' (3.66m) and PureSpa<sup>™</sup>



- Made of durable non-corrosive polypropylene material
- Twist-lock cap
- Tablets not included
- 24 ea, 5.5 lb (2.5 kg)

## Filter Cartridge #29001/E



## Twin Pack

6 ea, 4.0 lb (1.8 kg)

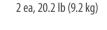
#### Rechargeable Handheld Vacuum #28620/E

- Keep spa water clean by vacuuming out dirt and debris
- Strong built-in Ni-MH rechargeable batteries (50min per charge) for powerful suction capability
- Suitable for use with all PureSpas and above ground pools up to
- 94" (2.39m) lightweight telescoping aluminum shaft
- Shaft adapter to fit longer/wider telescoping aluminum shafts
- Two interchangeable brush heads
- · Automatic shut-off feature when vacuum is not submerged in water
- IPX8 waterproof switch for added protection against water submersion
- · USB cable included for convenient recharging (plug not included) 4 ea, 29.0 lb (13.2 kg)

#### Towel Rack #28092/E



- Includes built-in cup holder that can hold up to 2 standard size beverages
- Holds towels conveniently close to
- the pool for an easy reach
- Adjustable height from 331/2" (85cm) to
- 50" (1.27m) Sleek design and neutral color.
- perfect for any outdoor space
- Dimensions: 23%" L x 23%" W x 50" H (60cm x 60cm x 1.27m)



Spa Maintenance Kit #28004/E



- Curved brush for inner sidewall care
- Durable mesh skimmer net
- Scrubber pad to help eliminate dirt and grime

6 ea, 9.4 lb (4.3 kg)

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