

# INTEX®



## PureSpa™ Bubble Therapy

BY INTEX®

The Ultimate Spa Experience

### INTERNATIONAL

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The world's leading above ground pool manufacturer is bringing a new level of performance and relaxation to portable spas.

Intex's all new patent pending Fiber-Tech™ Construction is designed to provide the Ultimate Spa Experience.

#28401/28403: 12 Languages (110-120V)  
 #28401E/28403E: English/Spanish (110-120V)  
 #28402/28404: 12 Languages (220-240V)  
 #28402EC/28404EC: English/French/Italian/Dutch (220-240V)  
 #28402ED/28404ED: English/German/Spanish/Portuguese (220-240V)



#29001/E  
**Filter Cartridge  
 Twin Pack**  
 6 Ea., 3.9 lb (1.8kg)



## SPECIFICATIONS

Item #	28401/E	28402/EC/ED	28403/E	28404/EC/ED
Seating Capacity	4	4	4	4
Water Capacity	210 gallons	795 liters	210 gallons	795 liters
Inner/Outer Diameter	58"/75"	147cm/191cm	58"/75"	147cm/191cm
Height	28"	71cm	28"	71cm
Gauge	33.6 ga	0.84mm	33.6 ga	0.84mm
Material	Laminate PVC	Laminate PVC	Laminate PVC	Laminate PVC
Internal Construction	48 Fiber-Tech™ beams	48 Fiber-Tech™ beams	48 Fiber-Tech™ beams	48 Fiber-Tech™ beams
Shipping Weight	100.3 lbs	46.0 kg	104.3 lbs	46.2 kg
Carton Dimensions	22¼" x 20¼" x 33¾" 56.5cm x 51.5cm x 86.1cm	31¾" x 22¼" x 20¾" 80.5cm x 56.5cm x 52.4cm	22¼" x 20¼" x 33¾" 56.5cm x 51.5cm x 86.1cm	31¾" x 22¼" x 20¾" 80.5cm x 56.5cm x 52.4cm
Carton Cube	8.83 ft³/0.251m³	8.43 ft³/0.238m³	8.83 ft³/0.251m³	8.43 ft³/0.238m³
Bubble Air Blower	0.9HP/110-120V	650W/220-240V	0.9HP/110-120V	650W/220-240V
Heater	1,300W/110-120V	2,200W/220-240V	1,300W/110-120V	2,200W/220-240V
Flow Rate	500 gallons/hr	1,893 liters/hr	500 gallons/hr	1,893 liters/hr
Temperature Range	68° ~ 104°F	20° ~ 40°C	68° ~ 104°F	20° ~ 40°C
Temperature Rise	2° ~ 3°F/hr	1.5° ~ 2.5°C/hr	2° ~ 3°F/hr	1.5° ~ 2.5°C/hr
Bubble Jets	120	120	120	120
Hard Water System	—	—	10W	10W

## FEATURES



User-friendly interface and replaceable filter cartridge



120 high-powered bubble jets for relaxation



Insulated cover and floor mat to minimize heat loss



Carry bag and grab handles for easy storage and transport



Floating chemical dispenser  
 and test strips for easy maintenance



Built-in Hard Water Treatment System makes water gentler on skin, clothes and the entire spa system  
 (For #28403/E and #28404/EC/ED)

## PureSpa™ Bubble Therapy with Fiber-Tech™ Construction



Thousands of high-strength fibers

**DESIGNED FOR COMFORT. ENGINEERED FOR DURABILITY.**

Introducing Fiber-Tech™ Construction, designed to offer superior structural stability while maintaining a comfortable surface for a luxurious and refreshing spa experience.

## PERFORMANCE

PureSpa™ provides relaxation at the touch of a button. The easy-to-use control panel activates the high performance bubble jets surrounding the interior of the spa for a refreshing massage. The heating system adjusts to fit your personal temperature preference allowing a stress-free spa experience. PureSpa™ provides simple maintenance with easy-to-replace filter cartridges for lasting enjoyment for up to 4 people.



Fiber-Tech™ Construction provides the ultimate comfort and support.



Puncture-resistant  
 3-ply laminated  
 material



Industry standard spa interior has been enhanced with lightweight, high-strength fibers for amazing durability and comfort.

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## PureSpa™ Jet Massage

BY INTEX®

The Ultimate Spa Experience

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The world's leading above ground pool manufacturer is bringing a new level of performance and relaxation to portable spas.

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#28421/28423: 12 Languages (110-120V)  
 #28421E/28423E: English/Spanish (110-120V)  
 #28422/28424: 12 Languages (220-240V)  
 #28422EC/28424EC: English/French/Italian/Dutch (220-240V)  
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#29001/E  
**Filter Cartridge  
 Twin Pack**  
 6 Ea., 3.9 lb (1.8kg)



## SPECIFICATIONS

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Water Capacity	210 gallons	795 liters	210 gallons	795 liters
Inner/Outer Diameter	58"/75"	147cm/191cm	58"/75"	147cm/191cm
Height	28"	71cm	28"	71cm
Gauge	33.6 ga	0.84mm	33.6 ga	0.84mm
Material	Laminate PVC	Laminate PVC	Laminate PVC	Laminate PVC
Internal Construction	48 Fiber-Tech™ beams	48 Fiber-Tech™ beams	48 Fiber-Tech™ beams	48 Fiber-Tech™ beams
Shipping Weight	133.8 lbs	60.4 kg	135.7 lbs	61.2 kg
Carton Dimensions	26 1/4" x 20 1/8" x 43 1/2" 68.3cm x 51.1cm x 110.5cm	26 1/4" x 20 1/8" x 43 1/2" 68.3cm x 51.1cm x 110.5cm	26 1/4" x 20 1/8" x 43 1/2" 68.3cm x 51.1cm x 110.5cm	26 1/4" x 20 1/8" x 43 1/2" 68.3cm x 51.1cm x 110.5cm
Carton Cube	13.62 ft³/0.385m³	13.62 ft³/0.385m³	13.62 ft³/0.385m³	13.62 ft³/0.385m³
Jet Pump	0.9HP/110-120V	650W/220-240V	0.9HP/110-120V	650W/220-240V
Heater	1,300W/110-120V	2,200W/220-240V	1,300W/110-120V	2,200W/220-240V
Filter Pump Flow Rate	500 gallons/hr	1,893 liters/hr	500 gallons/hr	1,893 liters/hr
Temperature Range	68° ~ 104°F	20° ~ 40° C	68° ~ 104°F	20° ~ 40° C
Temperature Rise	2° ~ 3°F/hr	1.5° ~ 2.5°C/hr	2° ~ 3°F/hr	1.5° ~ 2.5°C/hr
Jet Nozzles	4	4	4	4
Jet Pressure	7 ~ 10 psi	0.48 ~ 0.69 bar	7 ~ 10 psi	0.48 ~ 0.69 bar
Hard Water System	10W	10W	10W	10W
Saltwater System	—	—	30W	30W



Fiber-Tech™ Construction provides the ultimate comfort and support.

## FEATURES



User-friendly interface and replaceable filter cartridge



4 high-powered massage jets for relaxation



Insulated cover and floor mat to minimize heat loss



Carry bag and grab handles for easy storage and transport



Floating chemical dispenser and test strips for easy maintenance

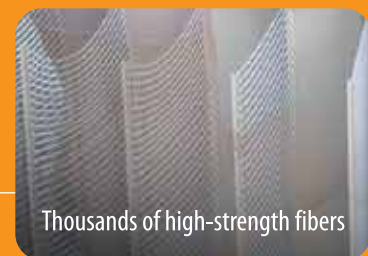


Built-in Hard Water Treatment System makes water gentler on skin, clothes and the entire spa system



Eco-friendly saltwater spa sanitizer naturally cleanses water (For #28423/E and #28424/EC/ED)

## PureSpa™ Jet Massage with Fiber-Tech™ Construction



Thousands of high-strength fibers

DESIGNED FOR COMFORT. ENGINEERED FOR DURABILITY.

Introducing Fiber-Tech™ Construction, designed to offer superior structural stability while maintaining a comfortable surface for a luxurious and refreshing spa experience.



Puncture-resistant 3-ply laminated material

Industry standard spa interior has been enhanced with lightweight, high-strength fibers for amazing durability and comfort.

## PERFORMANCE

PureSpa™ Jet Massage series provides relaxation at the touch of a button. The easy-to-use control panel activates the high performance jets for a refreshing massage. The heating system adjusts to fit your personal temperature preference allowing a stress-free spa experience. PureSpa™ Jet Massage comes with either an electronic hard water treatment system or a combination electronic hard water treatment and saltwater sanitation system. The saltwater sanitation combo system gives the added benefit of spa water that is soft and gentle without harsh packaged chemicals. PureSpa™ provides simple maintenance with easy-to-replace filter cartridges for lasting enjoyment for up to 4 people.